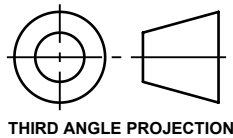
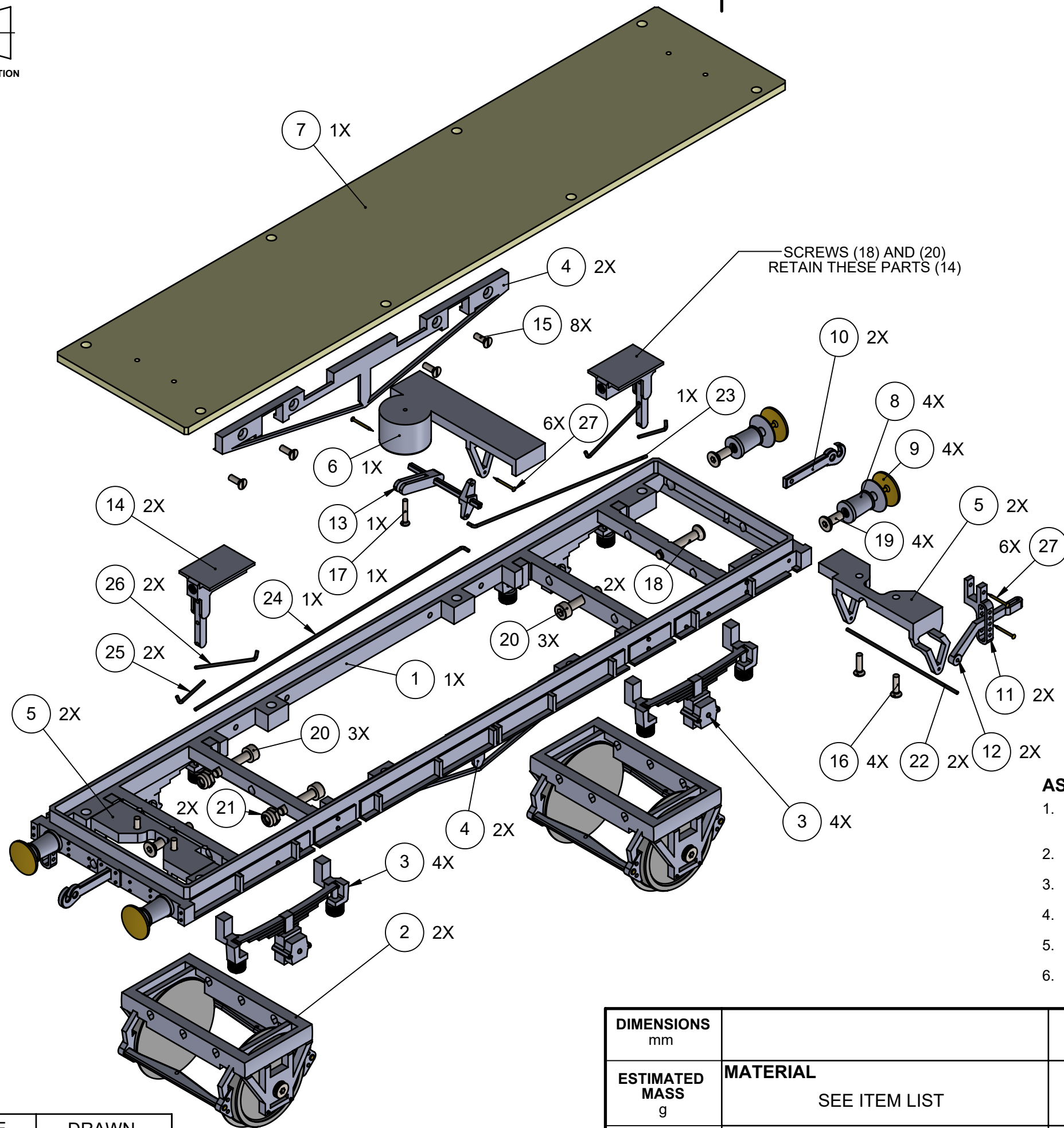


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THIRD ANGLE PROJECTION



ITEM NO.	PART / DRAWING	QTY.
1	SR U-VAN 4-W U'F-WIDE-PLAIN	1
2	SR U-VAN WFRAME ASSY	2
3	S UT VAN SPRING-SLIM	4
4	SR U-VAN LONG BRACE	2
5	S UT-VAN BRAKE TRUNION	2
6	S UT-VAN BRAKE CYL TRUNION	1
7	SR UT VAN FLOOR-PLAIN	1
8	SR UTIL VAN BUFF M3F	4
9	DRG PIN 12,7 DIA	4
10	NFS EQUIV HOOK	2
11	S UT-VAN BRAKE LEVER GUIDE	2
12	S UT-VAN BRAKE LEVER	2
13	SR U-VAN BRAKE CYL CRANKS	1
14	S UT VAN BRAKE CRANK PIVOT	2
15	ISO 2009 - M2 x 6 - 6N	8
16	ISO 2009 - M2 x 8 - 8N	4
17	ISO 2009 - M1.6 x 10 - 10N	1
18	ISO 10642 - M3 x 20 - 20N	2
19	ISO 10642 - M3 x 8 - 8N	4
20	ISO 4762 M3 x 16 --- 16N	3
21	ISO 10511-M3-N	2
22	SR U-VAN BRAKE L ROD	2
23	BRAKE ROD 87mm	1
24	BRAKE ROD 132mm	1
25	BRAKE ROD 13mm	2
26	BRAKE ROD 31mm	2
27	BRAKE BLOCK PIN (1mm BRASS)	6

ASSEMBLY NOTES

- FIT W FRAME ASSEMBLIES (2) FIRST, ONE TO BE COMPENSTED BY CENTRAL PIVOT SCREWS (18) AND (20), THE OTHER TO BE RIGID WITH 2 SCREWS (20) AND OPTIONAL NUTS (21)
- COUPLING HOOK SPRINGS AND RETAINING PINS ARE NOT SHOWN.
- ALL BRAKE RODS ARE 1mm FLORISTS PLASTIC COATED STEEL WIRE CUT AND BEND TO SUIT
- DRAWING PIN BUFFER HEADS (9) BLACKENED AFTER ASSEMBLY
- FLOOR (7) IS RETAINED AT THIS STAGE BY SCREWS (16) UNTIL UNDERFRAME IS ASSEMBLED TO VAN BODY
- CUT BRIDGING MATERIAL FROM ITEMS (4) TO ALLOW FITTING TO ITEM (1)

DIMENSIONS mm	MATERIAL		DESCRIPTION	
ESTIMATED MASS g	SEE ITEM LIST		SR UTILITY VAN UNDER FRAME ASSEMBLY	
SCALE VARIOUS	FINISH		Made From	PART/Drg.
			3D PRINTED PTS	SR U VAN U' FRAME ASSY

SHEET 1 OF 1