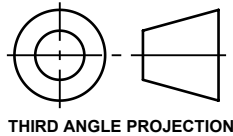
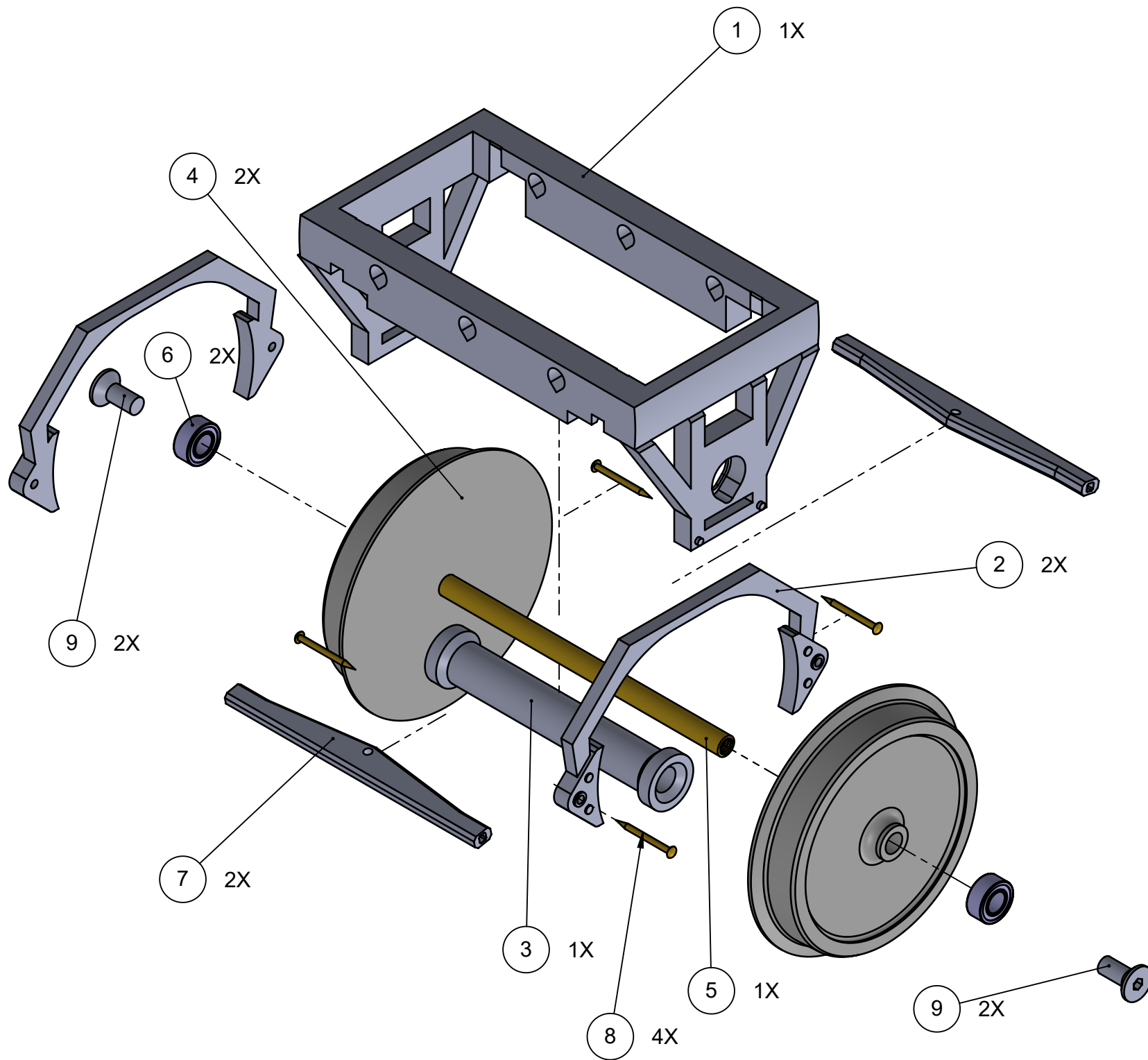


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THIRD ANGLE PROJECTION

A3



ITEM NO.	PART / DRAWING	QTY.
1	SR U-VAN AXLE GUARD PAIR	1
2	SR U-VAN BRAKE GEAR	2
3	BACK-BACK SPACER	1
4	SR U-VAN WHEEL G1 34,1mm	2
5	AXLE TUBE (SEE DRG)	1
6	3X6X2,5 63ZZ BRG	2
7	S UT-VAN BRAKE SHOE BEAM	2
8	BRAKE BLOCK PIN (1mm Brass)	4
9	ISO 10642 - M2.5 X 6	2

ASSEMBLY

1. - GLUE BRAKE GEAR (2) INTO AXLE GUARD PAIR (1) USE SUPER GLUE OR MEK DEPENDING ON MATERIAL CHOSEN FOR PARTS AND ALLOW TO DRY.
- 2 - LOCATE WHEELS (4), BACK-BACK SPACER (3) AND AXLE TUBE (5) IN POSITION.
- 3 - INSERT BEARINGS (6) AROUND AXLE TUBE ENDS AND INSIDE AXLE GUARDS (1). USE SCREWS (9) OR TEMPORARILY LONGER TO PULL BEARINGS INTO POSITION.
- 4 - ENSURE FREE RUNNING BY ROLLING ASSEMBLY ALONG BENCH TOP. A DROP OF LIGHT OIL ON THE OUTSIDE OF THE BEARING SHIELDS WORKED IN WILL HELP ALIGN BEARINGS.
- 5 - FIT BRAKE SHOE BEAMS (8) AND RETAIN WITH PINS (9).

DIMENSIONS mm				
ESTIMATED MASS g	MATERIAL SEE ITEM LIST	DESCRIPTION UTILITY VAN W FRAME ASSY		
SCALE VARIOUS	FINISH	Made From SEE ITEM LIST	PART/Drg. SR U-VAN WFRAME ASSY	SHEET 1 OF 1

ISS.	DATE	DRAWN
A	26/09/2026	P.R.J.